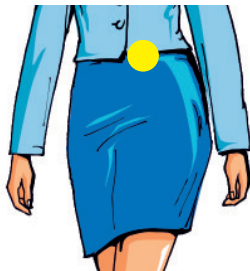
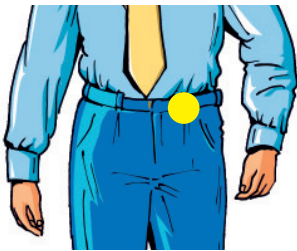


221-19/2

Belt loops



Cutting, folding and sewing - all in one go

Discover our high-performance machine for the production of double-folded belt loops! Exquisite, stylish and high quality.

Experience effortless handling with the MAIER 221-19/2. Load the fabric strips, the machine does the rest. Feed through the additional top feed, cut to the exact width with the carbide-tipped knives, fold the loop in the special folder and sew the perfect belt loop.

With the class 221-19/2 you can produce belt loops from 8.0 mm to 12.0 mm. Thanks to the quick-release fastener, the folders can be quickly exchanged within a belt loop width if the fabric thickness changes.

Increase efficiency and productivity with an ironing station

After sewing, the belt loops are automatically ironed and perfectly prepared for the subsequent production steps. No further ironing is required.

The ironing station is available in two versions:

B/1: with one iron, ideal for normal and sensitive fabrics

B/2: with two irons without steam, perfect for thicker fabrics

As complete set with sewing head, stand, electronic motor and ironing station, our machine offers everything you need for efficient belt loop production. Maximise productivity and quality.





Class 221-19/4

Discover the versatility of our machine for producing extra-wide beltloops!

The MAIER 221-19/4 (without cutting unit) offers the flexibility to produce beltloops in various widths up to a maximum width of 40 mm. The special folders are manufactured according to your requirements and the properties of the fabric. So you always achieve the intended results.

Maximise your options and create beltloops to suit your individual needs.

Options and accessories 221-19/2

Top equipment makes the Class 221-19/2 the ideal solution for belt loop production.

Photocell control -49

Work even more efficiently and conveniently with our photocell-controlled start and stop function! Thanks to the photocell control, sewing starts and stops automatically as soon as the fabric strip is recognized.

Winding device -51

This allows the loops to be wound onto a disc, which not only improves storage, but also prepares the loops for easier use in the next production step.

Sewing light -LED

Our high-quality LED sewing light provides bright, even light directly above your sewing area. No more tedious squinting or shadow play - with our light you always have the best view of your sewing project.

Technical Specifications

Stitch description	Single-thread chainstitch
Stitch type	103
Maximum Speed	2000 rpm
Recommended Speed	1600 rpm
Stitch length	3-8 mm, adjustable
Needle System	251/80
Cylinder circumference	18 cm

Packing dimensions head only

Carton 62x45x36 cm
Gross 23,0 kg (17,5 kg, -19/4)
Net 19,0 kg (13,0 kg, -19/4)

Packing dimensions complete machine

Pallet 110x58x120 cm
Gross 108,0 kg (75,0 kg, -19/4)
Net 75,0 kg (60,0 kg, -19/4)
Volume weight 248 kg (117,0 kg -19/4)